

## ENGINEERING CHANGE NOTICE

Date:	98.12.16			ECN #:	140	
Project No.:	D120-637	Created By:	KE	Checked By:	KE	
Project Name:	EC120 STEP	Approved By:	KE (proj. manager)	Approved By:	(management if req'd) N/A	
Description of Change:						
Released DEO 9121 Rev. A.						
- Amends D2676 rev B (EC120 step assembly) to change end plate to that of 206/407/427 style end plate.						
Notification/Acceptance		Affected ✓	Authorization			
QA	✓	JB/KE Discussion week of 98.12.07				
Production	✓					
Planning	✓					
Marketing	✓					
Engineering Actions		Yes	No	Responsible	To happen by:	Complete
Update Blue File		✓				
Update Pink File		✓				
Update D-Part Master Binder	✓		KE	98.12.16	KE	98.12.16
Update Grey Project Binder	✓		"	"	KE	98.12.16
Update DEO Binder	✓		"	"	KE	98.12.16
Update Master Document List		N/A				
Update Drawing Approval Record	✓		"	"	KE	98.12.16
Notify TCA of Change		✓				
Notify FAA of Change		✓				
Notes:						
<p>* As per discussion w/ Jim, MKTG should prepare letter to Eurocopter France outlining what changes we have made to improve step design to eliminate problems with weld cracking on end plates. Contact ENGR for details/technical assistance before manufacturing more.</p> <p>- All future production should use this new D2734 end cap.</p> <p>- Existing production and parts in stock which already have old D2669-45 end cap are OK.</p> <p>- Update D2678 IPP to call up <del>new</del> D2734 endplate in place of D2669-45</p> <p>- Check welding Jigs / Drilling Jigs to ensure that they are not affected by this change.</p>						